



LAYOUT INK Spray (White)

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878
Issue date: 7/6/2020 Revision date: 5/21/2025 Supersedes version of: 7/23/2024 Version: 8.5

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
Trade name : LAYOUT INK Spray (White)
UFI : 8K80-G0Q5-M00U-JH8N
Product code : 57025
Vaporizer : Aerosol

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses

Main use category : Industrial use, Professional use
Industrial/Professional use spec : For professional use only
Industrial
Use of the substance/mixture : Lubricants, Greases and Release Products

Uses advised against

Restrictions on use : Acetone is listed as a reportable explosives precursor in Annex II of EU regulation 2019/1148

1.3. Details of the supplier of the safety data sheet

Manufacturer

ROCOL a division of ITW Ltd
Rocol House
Wakefield Rd, Swillington
LS26 8BS Leeds, West Yorkshire
United Kingdom
T +44 (0)113 232 2600
customer.service@rocol.com, www.rocol.com

1.4. Emergency telephone number

Emergency number : +44 (0)113 232 2600

Country/Area	Organisation/Company	Address	Emergency number	Comment
United Kingdom	National Poisons Information Service (Birmingham Centre) City Hospital	Dudley Road B18 7QH	0344 892 0111	Only for healthcare professionals

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Aerosol, Category 1 H222;H229
Serious eye damage/eye irritation, Category 2 H319
Specific target organ toxicity – Single exposure, Category 3, H336
Narcosis
Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

No additional information available

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2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)



Signal word (CLP)

: Danger

Contains

: ACETONE

Hazard statements (CLP)

: H222 - Extremely flammable aerosol.
H229 - Pressurised container: May burst if heated.
H319 - Causes serious eye irritation.
H336 - May cause drowsiness or dizziness.

Precautionary statements (CLP)

: P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P211 - Do not spray on an open flame or other ignition source.
P251 - Do not pierce or burn, even after use.
P261 - Avoid breathing spray, mist, vapours.
P280 - Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.
P410+P412 - Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F.

EUH-statements

: EUH066 - Repeated exposure may cause skin dryness or cracking.

Derogation from labelling requirements according to CLP Article 23(c); Annex I Part 1 Section 1.3.3

2.3. Other hazards

Contains no PBT and/or vPvB substances $\geq 0.1\%$ assessed in accordance with REACH Annex XIII

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or substance(s) are not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
ACETONE substance with national workplace exposure limit(s) (GB); substance with a Community workplace exposure limit	CAS-No.: 67-64-1 EC-No.: 200-662-2 EC Index-No.: 606-001-00-8 REACH-no: 01-2119471330-49	50 – 70	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336
HYDROCARBON AEROSOL PROPELLANT (<0.1% 1,3-BUTADIENE) (Propellant gas (Aerosol)) substance with national workplace exposure limit(s) (GB) (Note K)(Note S)(Note U)	CAS-No.: 68476-85-7 EC-No.: 270-704-2 EC Index-No.: 649-202-00-6 REACH-no: Exempt	30 – 50	Flam. Gas 1A, H220 Press. Gas (Liq.), H280 Flam. Liq. Not classified Muta. Not classified Carc. Not classified
TiO2 substance with national workplace exposure limit(s) (GB)	CAS-No.: 13463-67-7 EC-No.: 236-675-5	5 – 10	Not classified

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- Note K: The harmonised classification as a carcinogen or mutagen applies unless it can be shown that the substance contains less than 0,1 % w/w 1,3- butadiene (Einecs No 203-450-8), in which case a classification in accordance with Title II of this Regulation shall be performed also for those hazard classes. Where the substance is not classified as a carcinogen or mutagen, at least the precautionary statements (P102-)P210-P403 shall apply.
- Note S: This substance may not require a label according to Article 17 (see Section 1.3 of Annex I) (Table 3).
- Note U: When put on the market gases have to be classified as 'Gases under pressure', in one of the groups compressed gas, liquefied gas, refrigerated liquefied gas or dissolved gas. The group depends on the physical state in which the gas is packaged and therefore has to be assigned case by case. The following codes are assigned: Press. Gas (Comp.), Press. Gas (Liq.), Press. Gas (Ref. Liq.), Press. Gas (Diss.). Aerosols shall not be classified as gases under pressure (See Annex I, Part 2, Section 2.3.2.1, Note 2).

Product subject to CLP Annex I, item 1.1.3.7. The disclosure rules of the components is modified in this case.

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

- First-aid measures general : Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice.
- First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell.
- First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
- First-aid measures after ingestion : Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention.

4.2. Most important symptoms and effects, both acute and delayed

- Symptoms/effects after inhalation : May cause drowsiness or dizziness.
- Symptoms/effects after eye contact : Causes serious eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

SECTION 5: Firefighting measures

5.1. Extinguishing media

- Suitable extinguishing media : Foam. Dry powder. Carbon dioxide. Water spray. Sand.
- Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

No additional information available

5.3. Advice for firefighters

- Firefighting instructions : Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Prevent fire fighting water from entering the environment.
- Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

- Emergency procedures : Evacuate unnecessary personnel.

For emergency responders

- Protective equipment : Equip cleanup crew with proper protection. Avoid breathing dust/fume/gas/mist/vapours/spray.
- Emergency procedures : Ventilate area.

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6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible.

6.4. Reference to other sections

See Section 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapour. Avoid breathing dust/fume/gas/mist/vapours/spray. Use only outdoors or in a well-ventilated area.

Hygiene measures : Wash hands, forearms and face thoroughly after handling.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container tightly closed.

Incompatible products : Strong bases. Strong acids.

Incompatible materials : Sources of ignition. Direct sunlight.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

National occupational exposure and biological limit values

ACETONE (67-64-1)	
United Kingdom - Occupational Exposure Limits	
Local name	Acetone
WEL TWA (OEL TWA)	1210 mg/m ³
	500 ppm
WEL STEL (OEL STEL)	3620 mg/m ³
	1500 ppm
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE
TiO2 (13463-67-7)	
United Kingdom - Occupational Exposure Limits	
Local name	Titanium dioxide
WEL TWA (OEL TWA)	4 mg/m ³ respirable
	10 mg/m ³ total inhalable
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE

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HYDROCARBON AEROSOL PROPELLANT (<0.1% 1,3-BUTADIENE) (68476-85-7)

United Kingdom - Occupational Exposure Limits

Local name	Liquefied petroleum gas
WEL TWA (OEL TWA)	1750 mg/m ³
	1000 ppm
WEL STEL (OEL STEL)	2180 mg/m ³
	1250 ppm
Remark	Carc (Capable of causing cancer and/or heritable genetic damage (only applies if LPG contains more than 0.1% of buta-1,3-diene))
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE

8.2. Exposure controls

Personal protection equipment

Personal protective equipment:

Avoid all unnecessary exposure.

Personal protective equipment symbol(s):



Eye and face protection

Eye protection:

Chemical goggles or safety glasses

Skin protection

Hand protection:

Wear protective gloves. Nitrile rubber gloves

Respiratory protection

Respiratory protection:

In case of inadequate ventilation wear respiratory protection. Wear a respirator conforming to EN140 with Type A filter or better

Environmental exposure controls

Other information:

Do not eat, drink or smoke during use.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: white.
Odour	: Characteristic odour.
Odour threshold	: Not available
Melting point	: Not available
Freezing point	: Not available
Boiling point	: < 0 °C
Flammability	: Non flammable.
Lower explosion limit	: Not available
Upper explosion limit	: Not available
Flash point	: -100 °C
Auto-ignition temperature	: Not available
Decomposition temperature	: Not available
pH	: Not available
Viscosity, kinematic	: Not available

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Solubility	: Not available
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not available
Vapour pressure at 50°C	: Not available
Density	: Not available
Relative density	: Not available
Relative vapour density at 20°C	: Not available
Particle characteristics	: Not applicable

9.2. Other information

Information with regard to physical hazard classes

% of flammable ingredients : 85.786995 %

Other safety characteristics

VOC content : 639 g/l

SECTION 10: Stability and reactivity

10.1. Reactivity

Extremely flammable aerosol.

10.2. Chemical stability

Not established.

10.3. Possibility of hazardous reactions

Not established.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures.

10.5. Incompatible materials

Strong acids. Strong bases.

10.6. Hazardous decomposition products

fume. Carbon monoxide. Carbon dioxide.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

ACETONE (67-64-1)

LD50 oral rat	5800 mg/kg bodyweight Animal: rat, Animal sex: female
LD50 dermal rat	15800 mg/kg
LC50 Inhalation - Rat	76 mg/l/4h

HYDROCARBON AEROSOL PROPELLANT (<0.1% 1,3-BUTADIENE) (68476-85-7)

LC50 Inhalation - Rat	> 20 mg/l/4h
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Skin corrosion/irritation	: Not classified
Additional information	: Repeated exposure may cause skin dryness or cracking.
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitisation	: Not classified

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Additional information	: Based on available data, the classification criteria are not met
Germ cell mutagenicity	: Not classified
Additional information	: Based on available data, the classification criteria are not met
Carcinogenicity	: Not classified
Additional information	: Based on available data, the classification criteria are not met
Reproductive toxicity	: Not classified
Additional information	: Based on available data, the classification criteria are not met

ACETONE (67-64-1)

LOAEL (animal/female, F0/P)	11298 mg/kg bodyweight Animal: mouse, Animal sex: female
NOAEL (animal/male, F0/P)	900 mg/kg bodyweight Animal: rat, Animal sex: male, Remarks on results: other:Generation not specified (migrated information)

STOT-single exposure : May cause drowsiness or dizziness.

ACETONE (67-64-1)

STOT-single exposure	May cause drowsiness or dizziness.
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STOT-repeated exposure : Not classified
Additional information : Based on available data, the classification criteria are not met
Aspiration hazard : Not classified
Additional information : Based on available data, the classification criteria are not met

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Vaporizer	Aerosol
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11.2. Information on other hazards

Other information

Potential adverse human health effects and symptoms : Based on available data, the classification criteria are not met

SECTION 12: Ecological information

12.1. Toxicity

Hazardous to the aquatic environment, short-term (acute) : Not classified
Hazardous to the aquatic environment, long-term (chronic) : Not classified

ACETONE (67-64-1)

LOEC (chronic)	> 79 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	≥ 79 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

12.2. Persistence and degradability

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Persistence and degradability	Not established.
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ACETONE (67-64-1)

Persistence and degradability	Rapidly degradable
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TiO2 (13463-67-7)

Persistence and degradability	Rapidly degradable
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HYDROCARBON AEROSOL PROPELLANT (<0.1% 1,3-BUTADIENE) (68476-85-7)

Persistence and degradability	Rapidly degradable
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12.3. Bioaccumulative potential

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Bioaccumulative potential	Not established.
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12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Endocrine disrupting properties

No additional information available

12.7. Other adverse effects

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Other information	Avoid release to the environment.
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SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product/Packaging disposal recommendations	: Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.
Ecological waste information	: Avoid release to the environment.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
14.1. UN number or ID number				
UN 1950	UN 1950	UN 1950	UN 1950	UN 1950
14.2. UN proper shipping name				
AEROSOLS	AEROSOLS	Aerosols, flammable	AEROSOLS	AEROSOLS
Transport document description				
UN 1950 AEROSOLS, 2.1, (D)	UN 1950 AEROSOLS, 2.1	UN 1950 Aerosols, flammable, 2.1	UN 1950 AEROSOLS, 2.1	UN 1950 AEROSOLS, 2.1
14.3. Transport hazard class(es)				
2.1	2.1	2.1	2.1	2.1
				
14.4. Packing group				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable

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ADR	IMDG	IATA	ADN	RID
14.5. Environmental hazards				
Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No EmS-No. (Fire): F-D EmS-No. (Spillage): S-U	Dangerous for the environment: No	Dangerous for the environment: No	Dangerous for the environment: No
No supplementary information available				

14.6. Special precautions for user

Overland transport

Classification code (ADR)	: 5F
Special provisions (ADR)	: 190, 327, 344, 625
Limited quantities (ADR)	: 1I
Excepted quantities (ADR)	: E0
Packing instructions (ADR)	: P207, LP200
Special packing provisions (ADR)	: PP87, RR6, L2
Mixed packing provisions (ADR)	: MP9
Transport category (ADR)	: 2
Special provisions for carriage - Packages (ADR)	: V14
Special provisions for carriage - Loading, unloading and handling (ADR)	: CV9, CV12
Special provisions for carriage - Operation (ADR)	: S2
Tunnel restriction code (ADR)	: D

Transport by sea

Special provisions (IMDG)	: 63, 190, 277, 327, 344, 381, 959
Packing instructions (IMDG)	: P207, LP200
Special packing provisions (IMDG)	: PP87, L2
Stowage category (IMDG)	: None
Stowage and handling (IMDG)	: SW1, SW22
Segregation (IMDG)	: SG69

Air transport

PCA Excepted quantities (IATA)	: E0
PCA Limited quantities (IATA)	: Y203
PCA limited quantity max net quantity (IATA)	: 30kgG
PCA packing instructions (IATA)	: 203
PCA max net quantity (IATA)	: 75kg
CAO packing instructions (IATA)	: 203
CAO max net quantity (IATA)	: 150kg
Special provisions (IATA)	: A145, A167, A802
ERG code (IATA)	: 10L

Inland waterway transport

Classification code (ADN)	: 5F
Special provisions (ADN)	: 190, 327, 344, 625
Limited quantities (ADN)	: 1 L
Excepted quantities (ADN)	: E0
Equipment required (ADN)	: PP, EX, A
Ventilation (ADN)	: VE01, VE04
Number of blue cones/lights (ADN)	: 1

Rail transport

Classification code (RID)	: 5F
Special provisions (RID)	: 190, 327, 344, 625
Limited quantities (RID)	: 1L
Excepted quantities (RID)	: E0
Packing instructions (RID)	: P207, LP200
Special packing provisions (RID)	: PP87, RR6, L2

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Mixed packing provisions (RID)	: MP9
Transport category (RID)	: 2
Special provisions for carriage – Packages (RID)	: W14
Special provisions for carriage - Loading, unloading and handling (RID)	: CW9, CW12
Colis express (express parcels) (RID)	: CE2
Hazard identification number (RID)	: 23

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU-Regulations

REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Ozone Regulation (2024/590)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 2024/590 on substances that deplete the ozone layer)

Council Regulation (EC) for the control of dual-use items

Contains no substance subject to the COUNCIL REGULATION (EC) for the control of dual-use items

VOC Directive (2004/42)

VOC content : 639 g/l

Explosives Precursors Regulation (2019/1148)

Contains substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

ANNEX II REPORTABLE EXPLOSIVES PRECURSORS

List of substances on their own or in mixtures or in substances for which suspicious transactions and significant disappearances and thefts are to be reported within 24 hours.

Name	CAS-No.	Combined Nomenclature code (CN)	Combined Nomenclature code for mixture without constituents which would determine classification under another CN code
Acetone	67-64-1	2914 11 00	ex 3824 99 92

Drug Precursors Regulation (273/2004)

Contains substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

Name	CN designation	CAS-No.	CN code	Category, Subcategory	Threshold	Annex
Acetone		67-64-1	2914 11 00	Category 3		Annex I

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

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SECTION 16: Other information

Indication of changes

Section	Changed item	Comments
	Supersedes version of	Added
	Revision date	Modified

Data sources : REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006.

Other information : None.

Full text of H- and EUH-statements:

Carc. Not classified	Carcinogenicity Not classified
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Flam. Gas 1A	Flammable gases, Category 1A
Flam. Liq. 2	Flammable liquids, Category 2
Flam. Liq. Not classified	Flammable liquids Not classified
Muta. Not classified	Germ cell mutagenicity Not classified
Press. Gas (Liq.)	Gases under pressure : Liquefied gas
STOT SE 3	Specific target organ toxicity – Single exposure, Category 3, Narcosis
H220	Extremely flammable gas.
H222	Extremely flammable aerosol.
H225	Highly flammable liquid and vapour.
H229	Pressurised container: May burst if heated.
H280	Contains gas under pressure; may explode if heated.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.
EUH066	Repeated exposure may cause skin dryness or cracking.

Safety Data Sheet (SDS), EU

This information is based on our current knowledge using information from our raw material suppliers and describes the product for health, safety and environmental purposes only. It should therefore not be interpreted as guaranteeing any specific property of the product. This information does not exempt the user from checking the product and in no way engages our responsibility as to the use for which it is intended.