

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830 Issue date: 5/15/2015 Revision date: 4/9/2025 Supersedes version of: 2/11/2021 Version: 7.1

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form	:	Mixture
Trade name	:	METAL REPAIR Compound
UFI	:	HMD0-904U-1003-NJNP
Product code	:	64012

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Industrial/Professional use spec

: Industrial For professional use only

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Manufacturer	Other
ROCOL a division of ITW Ltd	ITW Spraytec
Rocol House	42, rue Gallieni
Wakefield Rd, Swillington	FR 92600 Asnières sur Seine
LS26 8BS Leeds, West Yorkshire	France
United Kingdom	T +33 1 40 80 32 32
T +44 (0)113 232 2600	delima@itwpc.com
customer.service@rocol.com, www.rocol.com	

1.4. Emergency telephone number

Emergency number

: +44 (0)113 232 2600

Country/Area	Organisation/Company	Address	Emergency number	Comment
United Kingdom	National Poisons Information Service (Birmingham Centre) City Hospital	Dudley Road B18 7QH	0344 892 0111	Only for healthcare professionals

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]Skin corrosion/irritation, Category 2H315Skin sensitisation, Category 1H317Serious eye damage/eye irritation, Category 2H319Hazardous to the aquatic environment – Chronic Hazard,H412Category 3Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

No additional information available

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2.2. Label elements	
Labelling according to Regulation (EC) I	No. 1272/2008 [CLP]
Hazard pictograms (CLP)	GHS07
Signal word (CLP)	: Warning
Hazard statements (CLP)	 H315 - Causes skin irritation. H317 - May cause an allergic skin reaction. H319 - Causes serious eye irritation. H412 - Harmful to aquatic life with long lasting effects.
Precautionary statements (CLP)	 P264 - Wash hands, forearms and face thoroughly after handling. P273 - Avoid release to the environment. P280 - Wear protective clothing/eye protection/face protection. P332+P313 - If skin irritation occurs: Get medical advice/attention. P337+P313 - If eye irritation persists: Get medical advice/attention. P501 - Dispose of contents and container to a hazardous or special waste collection point

2.3. Other hazards

Contains no PBT and/or vPvB substances ≥ 0.1% assessed in accordance with REACH Annex XIII

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
TALC substance with national workplace exposure limit(s) (GB)	CAS-No.: 14807-96-6 EC-No.: 238-877-9 REACH-no: Exempt	50 – 70	Not classified
EPOXY RESIN (NUMBER AVERAGE MW ≤700)	CAS-No.: 25068-38-6 EC-No.: 500-033-5	15 – 30	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

First-aid measures general	: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-aid measures after inhalation	: Allow affected person to breathe fresh air. Allow the victim to rest.
First-aid measures after skin contact	: Wash with plenty of water/ Wash contaminated clothing before reuse. If skin irritation occurs: Get medical advice/attention. Specific treatment (see supplemental first aid instruction on this label). If skin irritation or rash occurs:
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention.

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4.2. Most important symptoms and e	ffects, both acute and delayed	
Symptoms/effects after inhalation Symptoms/effects after skin contact Symptoms/effects after eye contact	May cause an allergic skin reaction.Causes skin irritation.Causes serious eye irritation.	
4.3. Indication of any immediate medical attention and special treatment needed		
No additional information available		
SECTION 5: Firefighting measure	S	
5.1. Extinguishing media		

5.1. Extinguishing media	
Suitable extinguishing media Unsuitable extinguishing media	Foam. Dry powder. Carbon dioxide. Water spray. Sand.Do not use a heavy water stream.
5.2. Special hazards arising from the	substance or mixture
No additional information available	
5.3. Advice for firefighters	
Firefighting instructions	: Use water spray or fog for cooling exposed containers. Exercise caution when fighting any

chemical fire. Prevent fire fighting water from entering the environment.

: Do not enter fire area without proper protective equipment, including respiratory protection.

Protection during firefighting	Protection	during	firefighting	
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SECTION 6: Accidental release measures	
6.1. Personal precautions, protective equip	ment and emergency procedures
6.1.1. For non-emergency personnel Emergency procedures	: Evacuate unnecessary personnel.
6.1.2. For emergency responders	
Protective equipment Emergency procedures	: Equip cleanup crew with proper protection. : Ventilate area.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters. Avoid release to the environment.

6.3. Methods and material for containment an	nd cleaning up
Methods for cleaning up :	On land, sweep or shovel into suitable containers. Minimise generation of dust. Store away from other materials.

6.4. Reference to other sections

See Section 8. Exposure controls and personal protection.

SECTION 7: Handling and storage			
7.1. Precautions for safe handling			
Precautions for safe handling Hygiene measures	 Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapour. Avoid breathing dust/fume/gas/mist/vapours/spray. Wash hands, forearms and face thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. 		
7.2. Conditions for safe storage, in	cluding any incompatibilities		
Storage conditions	: Keep only in the original container in a cool, well ventilated place away from : Keep container closed when not in use.		

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Incompatible products	: Strong bases. Strong acids.
Incompatible materials	: Sources of ignition. Direct sunlight.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

TALC (14807-96-6)	
United Kingdom - Occupational Exposure Limits	
Local name	Talc
WEL TWA (OEL TWA)	1 mg/m³ respirable dust
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

No additional information available

8.2.2. Personal protection equipment

Personal protective equipment:

Avoid all unnecessary exposure. Personal protective equipment symbol(s):



8.2.2.1. Eye and face protection

Eye protection: Chemical goggles or safety glasses

8.2.2.2. Skin protection

Skin and body protection: Wear suitable protective clothing

Hand protection: Wear protective gloves.

8.2.2.3. Respiratory protection

Respiratory protection: Wear appropriate mask

8.2.2.4. Thermal hazards

No additional information available

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8.2.3. Environmental exposure controls

Other information:

Do not eat, drink or smoke during use.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Solid
Colour	: Grey.
Odour	: Barely perceptible odour.
Odour threshold	: No data available
pH	: No data available.
Relative evaporation rate (butylacetate=1)	: No data available
Melting point	: No data available.
Freezing point	: No data available
Boiling point	: >35 °C
Flash point	: >100 °C
Auto-ignition temperature	: No data available.
Decomposition temperature	: No data available
Flammability (solid, gas)	: Non flammable.
Vapour pressure	: No data available
Relative vapour density at 20°C	: <500 Pa 50°C
Relative value value and the start of the st	: 2,25 : No data available : No data available
Viscosity, kinematic Viscosity, dynamic Explosive properties Oxidising properties	 No data available No data available No data available No data available
Explosive limits	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Not established.

10.3. Possibility of hazardous reactions

Not established.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures.

10.5. Incompatible materials

Strong acids. Strong bases.

10.6. Hazardous decomposition products

fume. Carbon monoxide. Carbon dioxide.

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SECTION 11: Toxicological informat	ion
11.1 Information on toxicological effects	3
Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified
METAL REPAIR Compound	
LD50 oral rat	11400 mg/kg
Skin corrosion/irritation	: Causes skin irritation.
	pH: No data available.
Serious eye damage/irritation	: Causes serious eye irritation.
	pH: No data available.
Respiratory or skin sensitisation	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Additional information	: Based on available data, the classification criteria are not met
Carcinogenicity	: Not classified
Additional information	: Based on available data, the classification criteria are not met
TALC (14807-96-6)	
IARC group	3 - Not classifiable,2B - Possibly carcinogenic to humans
Reproductive toxicity	: Not classified
Additional information	: Based on available data, the classification criteria are not met
STOT-single exposure	: Not classified
Additional information	: Based on available data, the classification criteria are not met
STOT-repeated exposure	: Not classified
Additional information	: Based on available data, the classification criteria are not met
Aspiration hazard	: Not classified
Additional information	: Based on available data, the classification criteria are not met
Potential adverse human health effects and symptoms	: Based on available data, the classification criteria are not met

SECTION 12: Ecological information

12.1. Toxicity

	Harmful to aquatic life with long lasting effects. Not classified
Hazardous to the aquatic environment, long-term : (chronic)	Harmful to aquatic life with long lasting effects.
METAL REPAIR Compound	
LC50 - Fish [1]	2 mg/l
EC50 - Other aquatic organisms [1]	1.8 mg/l
12.2. Persistence and degradability	
METAL REPAIR Compound	
Persistence and degradability	May cause long-term adverse effects in the environment.
EPOXY RESIN (NUMBER AVERAGE MW <=70	0) (25068-38-6)
Persistence and degradability	Rapidly degradable
TALC (14807-96-6)	
Persistence and degradability	Rapidly degradable

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12.3. Bioaccumulative potential	
METAL REPAIR Compound	
Bioaccumulative potential	Not established.
12.4. Mobility in soil	
No additional information available	
12.5. Results of PBT and vPvB assessment	
No additional information available	
12.6. Other adverse effects	
No additional information available	
SECTION 13: Disposal considerations	

	: Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to hazardous or special waste collection point, in accordance with local,
	regional, national and/or international regulation.
Ecological waste information	: Avoid release to the environment.

ON 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

13.1. Waste treatment methods

ADR	IMDG	ΙΑΤΑ	ADN	RID
14.1. UN number	1	· · ·		
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
14.2. UN proper shippin	ig name	· · ·		
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
14.3. Transport hazard	class(es)	· · ·		·
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
14.4. Packing group	,	· · ·		
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
14.5. Environmental haz	zards	· · · ·		
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable

14.6. Special precautions for user

Overland transport Not applicable

Transport by sea Not applicable

Air transport Not applicable

Inland waterway transport Not applicable

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Rail transport

Not applicable

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Ozone Regulation (2024/590)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 2024/590 on substances that deplete the ozone layer)

Council Regulation (EC) for the control of dual-use items

Contains no substance subject to the COUNCIL REGULATION (EC) for the control of dual-use items

Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information	
Data sources	REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006.
Other information	: None.

Full text of H- and EUH-statements:	
Aquatic Chronic 2 Hazardous to the aquatic environment – Chronic Hazard, Category 2	
Eye Irrit. 2 Serious eye damage/eye irritation, Category 2	
Skin Irrit. 2 Skin corrosion/irritation, Category 2	

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Full text of H- and EUH-statements:		
Skin Sens. 1	Skin sensitisation, Category 1	
H315	Causes skin irritation.	
H317	May cause an allergic skin reaction.	
H319	Causes serious eye irritation.	
H411	Toxic to aquatic life with long lasting effects.	
H412	Harmful to aquatic life with long lasting effects.	

Safety Data Sheet (SDS), EU

This information is based on our current knowledge using information from our raw material suppliers and describes the product for health, safety and environmental purposes only. It should therefore not be interpreted as guaranteeing any specific property of the product. This information does not exempt the user from checking the product and in no way engages our responsibility as to the use for which it is intended.