Section 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name: METALFLO 4000

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of substance / mixture: Metal Forging Lubricant

1.3. Details of the supplier of the safety data sheet

Company name: ROCOL
ROCOL House
Swillington
Leeds
West Yorkshire
LS26 8BS
ENGLAND
Tel: +44 (0) 113 232 2700
Fax: +44 (0) 113 232 2740
Email: customer-service@rocol.com

1.4. Emergency telephone number

Emergency tel: +44 (0) 113 232 2600

Section 2: Hazards identification

2.1. Classification of the substance or mixture

Classification under CLP: Skin Irrit. 2: H315; Eye Irrit. 2: H319; -: EUH208

Most important adverse effects: Contains 1,2-benzisothiazolin-3-one. May produce an allergic reaction. Causes skin irritation. Causes serious eye irritation.

2.2. Label elements

Label elements:

Hazard statements: EUH208: Contains 1,2-benzisothiazolin-3-one. May produce an allergic reaction.
H315: Causes skin irritation.
H319: Causes serious eye irritation.

Hazard pictograms: GHS07: Exclamation mark

Signal words: Warning
Precautionary statements:
P264: Wash hands, forearms and face thoroughly after handling.
P273: Avoid release to the environment.
P280: Wear protective gloves/protective clothing/eye protection/face protection.
P302+P352: IF ON SKIN: Wash with plenty of water.
P332+P313: If skin irritation occurs: Get medical advice/attention.
P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313: If eye irritation persists: Get medical advice/attention.
P321: Specific treatment (see supplemental first aid instruction on this label)
P362+P364: Take off contaminated clothing and wash it before reuse.
P501: Dispose of contents/container to hazardous or special waste collection point.

2.3. Other hazards

PBT: This product is not identified as a PBT/vPvB substance.

Section 3: Composition/information on ingredients

3.2. Mixtures

Hazardous ingredients:

<table>
<thead>
<tr>
<th>EINECS</th>
<th>CAS</th>
<th>PBT / WEL</th>
<th>CLP Classification</th>
<th>Percent</th>
</tr>
</thead>
<tbody>
<tr>
<td>231-955-3</td>
<td>7782-42-5</td>
<td>Substance with a Community workplace exposure limit.</td>
<td>-</td>
<td>9.9-30%</td>
</tr>
</tbody>
</table>

CARBON BLACK - REACH registered number(s): 01-2119384822-32-0082

<table>
<thead>
<tr>
<th>EINECS</th>
<th>CAS</th>
<th>PBT / WEL</th>
<th>CLP Classification</th>
<th>Percent</th>
</tr>
</thead>
<tbody>
<tr>
<td>215-609-9</td>
<td>1333-86-4</td>
<td>Substance with a Community workplace exposure limit.</td>
<td>-</td>
<td>4.9-9.9%</td>
</tr>
</tbody>
</table>

Section 4: First aid measures

4.1. Description of first aid measures

Skin contact: Wash immediately with plenty of soap and water.
Eye contact: Bathe the eye with running water for 15 minutes. Transfer to hospital for specialist examination.
Ingestion: Wash out mouth with water.
Inhalation: Not applicable.

4.2. Most important symptoms and effects, both acute and delayed

Skin contact: There may be irritation and redness at the site of contact.
Eye contact: There may be pain and redness. The eyes may water profusely. There may be severe pain. The vision may become blurred. May cause permanent damage.
Ingestion: There may be soreness and redness of the mouth and throat. Nausea and stomach pain may occur.

[cont...]
Inhalation: There may be irritation of the throat with a feeling of tightness in the chest.

Delayed / immediate effects: No data available.

4.3. Indication of any immediate medical attention and special treatment needed

Immediate / special treatment: Not applicable.

Section 5: Fire-fighting measures

5.1. Extinguishing media

Extinguishing media: Alcohol or polymer foam. Alcohol resistant foam. Dry chemical powder. Carbon dioxide.

Suitable extinguishing media for the surrounding fire should be used.

5.2. Special hazards arising from the substance or mixture

Exposure hazards: In combustion emits toxic fumes.

5.3. Advice for fire-fighters

Advice for fire-fighters: Wear self-contained breathing apparatus. Wear protective clothing to prevent contact with skin and eyes.

Section 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions: Mark out the contaminated area with signs and prevent access to unauthorised personnel. Do not attempt to take action without suitable protective clothing - see section 8 of SDS. Turn leaking containers leak-side up to prevent the escape of liquid.

6.2. Environmental precautions

Environmental precautions: Do not discharge into drains or rivers. Contain the spillage using bunding.

6.3. Methods and material for containment and cleaning up

Clean-up procedures: Absorb into dry earth or sand. Transfer to a closable, labelled salvage container for disposal by an appropriate method.

6.4. Reference to other sections

Reference to other sections: Refer to section 8 of SDS.

Section 7: Handling and storage

7.1. Precautions for safe handling

Handling requirements: Avoid direct contact with the substance. Ensure there is sufficient ventilation of the area.

Avoid the formation or spread of mists in the air.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Store in a cool, well ventilated area. Keep container tightly closed.

Suitable packaging: Must only be kept in original packaging.
7.3. Specific end use(s)

Specific end use(s): No data available.

Section 8: Exposure controls/personal protection

8.1. Control parameters

Workplace exposure limits: No data available.

DNEL/PNEC Values

Hazardous ingredients:

<table>
<thead>
<tr>
<th>CARBON BLACK</th>
</tr>
</thead>
<tbody>
<tr>
<td>Type</td>
</tr>
<tr>
<td>DNEL</td>
</tr>
</tbody>
</table>

8.2. Exposure controls

Engineering measures: Ensure there is sufficient ventilation of the area.

Respiratory protection: Self-contained breathing apparatus must be available in case of emergency.

Hand protection: Protective gloves.

Eye protection: Safety glasses. Ensure eye bath is to hand.

Skin protection: Protective clothing.

Environmental: No special requirement.

Section 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

State: Liquid

Colour: Black

Odour: Characteristic odour

Evaporation rate: Negligible

Oxidising: Non-oxidising (by EC criteria)

Solubility in water: Soluble

Viscosity: Viscous

Flash point°C: > 100

Autoignition°C: > 200

9.2. Other information

Other information: No data available.

Section 10: Stability and reactivity

10.1. Reactivity

Reactivity: Stable under recommended transport or storage conditions.

[cont...]
10.2. Chemical stability

**Chemical stability:** Stable under normal conditions.

10.3. Possibility of hazardous reactions

**Hazardous reactions:** Hazardous reactions will not occur under normal transport or storage conditions. Decomposition may occur on exposure to conditions or materials listed below.

10.4. Conditions to avoid

**Conditions to avoid:** Heat. Flames.

10.5. Incompatible materials

**Materials to avoid:** Strong oxidising agents. Strong acids.

10.6. Hazardous decomposition products

**Haz. decomp. products:** In combustion emits toxic fumes.

Section 11: Toxicological information

11.1. Information on toxicological effects

**Relevant hazards for product:**

<table>
<thead>
<tr>
<th>Hazard</th>
<th>Route</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>Skin corrosion/irritation</td>
<td>DRM</td>
<td>Hazardous: calculated</td>
</tr>
<tr>
<td>Serious eye damage/irritation</td>
<td>OPT</td>
<td>Hazardous: calculated</td>
</tr>
</tbody>
</table>

**Symptoms / routes of exposure**

- **Skin contact:** There may be irritation and redness at the site of contact.
- **Eye contact:** There may be pain and redness. The eyes may water profusely. There may be severe pain. The vision may become blurred. May cause permanent damage.
- **Ingestion:** There may be soreness and redness of the mouth and throat. Nausea and stomach pain may occur.
- **Inhalation:** There may be irritation of the throat with a feeling of tightness in the chest.

**Delayed / immediate effects:** No data available.

**Other information:** Not applicable.

Section 12: Ecological information

12.1. Toxicity

**Hazardous ingredients:**

- **CARBON BLACK**
- **ALGAE** 72H ErC50 >10000 mg/l
12.2. Persistence and degradability

Persistence and degradability: Not biodegradable.

12.3. Bioaccumulative potential

Bioaccumulative potential: No bioaccumulation potential.

12.4. Mobility in soil

Mobility: Readily absorbed into soil.

12.5. Results of PBT and vPvB assessment

PBT identification: This product is not identified as a PBT/vPvB substance.

12.6. Other adverse effects

Other adverse effects: Negligible ecotoxicity.

Section 13: Disposal considerations

13.1. Waste treatment methods

Disposal operations: Transfer to a suitable container and arrange for collection by specialised disposal company.

Recovery operations: Not applicable.

Disposal of packaging: Dispose of in a regulated landfill site or other method for hazardous or toxic wastes. 

NB: The user's attention is drawn to the possible existence of regional or national regulations regarding disposal.

Section 14: Transport information

Transport class: This product does not require a classification for transport.

Section 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Specific regulations: Not applicable.

15.2. Chemical Safety Assessment

Chemical safety assessment: A chemical safety assessment has not been carried out for the substance or the mixture by the supplier.

Section 16: Other information

Other information: This safety data sheet is prepared in accordance with Commission Regulation (EU) No 2015/830.

Phrases used in s.2 and s.3: EUH208: Contains <name of sensitising substance>. May produce an allergic reaction.
H315: Causes skin irritation.
H319: Causes serious eye irritation.

**Legal disclaimer:** The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. This company shall not be held liable for any damage resulting from handling or from contact with the above product.