



**SAFETY DATA SHEET**  
TRI-LOGIC HPX

Page: 1

Compilation date: 16/12/2014

Revision date: 05/11/2019

Revision No: 7

**Section 1: Identification of the substance/mixture and of the company/undertaking**

**1.1. Product identifier**

**Product name:** TRI-LOGIC HPX

**1.2. Relevant identified uses of the substance or mixture and uses advised against**

**Use of substance / mixture:** Water miscible metalworking fluid

**1.3. Details of the supplier of the safety data sheet**

**Company name:** ROCOL

ROCOL House

Swillington

Leeds

West Yorkshire

LS26 8BS

ENGLAND

**Tel:** +44 (0) 113 232 2700

**Fax:** +44 (0) 113 232 2740

**Email:** [customer-service@rocol.com](mailto:customer-service@rocol.com)

**1.4. Emergency telephone number**

**Emergency tel:** +44 (0) 113 232 2600

**Section 2: Hazards identification**

**2.1. Classification of the substance or mixture**

**Classification under CLP:** Aquatic Chronic 3: H412; Eye Dam. 1: H318; Skin Irrit. 2: H315; Skin Sens. 1: H317

**Most important adverse effects:** Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage. Harmful to aquatic life with long lasting effects.

**2.2. Label elements**

**Label elements:**

**Hazard statements:** H315: Causes skin irritation.

H317: May cause an allergic skin reaction.

H318: Causes serious eye damage.

H412: Harmful to aquatic life with long lasting effects.

**Hazard pictograms:** GHS05: Corrosion

GHS07: Exclamation mark



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# SAFETY DATA SHEET

TRI-LOGIC HPX

Page: 2

**Signal words:** Danger

**Precautionary statements:** P280: Wear protective gloves/protective clothing/eye protection/face protection.  
P302+P352: IF ON SKIN: Wash with plenty of water.  
P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P310: Immediately call POISON CENTER/doctor.  
P362+P364: Take off contaminated clothing and wash it before reuse.  
P501: Dispose of contents/container to local/national regulations.

## 2.3. Other hazards

**PBT:** This product is not identified as a PBT/vPvB substance.

## Section 3: Composition/information on ingredients

### 3.2. Mixtures

#### Hazardous ingredients:

ALCOHOLS C16-C18, C18-UNSATURATED, ETHOXYLATED (<2,5 EO) - REACH registered number(s): 01-2119489407-26

EINECS	CAS	PBT / WEL	CLP Classification	Percent
500-236-9	68920-66-1	-	Skin Irrit. 2: H315; Aquatic Chronic 2: H411	5-10%

ALKENYL ALKANOL AMIDE - REACH registered number(s): 01-2119968565-22

271-653-9/700-972-2	68603-38-3	-	Skin Irrit. 2: H315; Eye Irrit. 2: H319; Aquatic Chronic 2: H411	1-5%
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ALKOXYAMINE - REACH registered number(s): 01-2119488930-28

203-868-0	111-42-2	-	Acute Tox. 4: H302; Skin Irrit. 2: H315; Eye Dam. 1: H318; STOT RE 2: H373	1-5%
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2-METHYLPENTANE-1,5-DIAMINE - REACH registered number(s): 01-2119976310-41

239-556-6	15520-10-2	-	STOT SE 3: H335; Skin Corr. 1A: H314; Eye Dam. 1: H318; Acute Tox. 4: H302; Acute Tox. 4: H312; Acute Tox. 4: H332	1-5%
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CARBOXYMETHYLATED POLYGLYCOL ETHER - REACH registered number(s): EXEMPT - POLYMER

-	57635-48-0	-	Skin Irrit. 2: H315; Eye Dam. 1: H318	0.5-1%
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PHOSPHORIC ACID, ISOTRIDECYL ESTERS - REACH registered number(s): 01-2120770936-40-0000, 01-2120770936-40-0001

947-922-8	-	-	Eye Dam. 1: H318; Aquatic Chronic 2: H411; Skin Irrit. 2: H315	0.5-1%
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# SAFETY DATA SHEET

TRI-LOGIC HPX

Page: 3

1,2-BENZISOTHIAZOLIN-3-ONE

220-120-9	2634-33-5	-	Acute Tox. 4: H302; Skin Irrit. 2: H315; Eye Dam. 1: H318; Skin Sens. 1: H317; Aquatic Acute 1: H400	<0.5%
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## Section 4: First aid measures

### 4.1. Description of first aid measures

**Skin contact:** Remove all contaminated clothes and footwear immediately unless stuck to skin. Wash immediately with plenty of soap and water.

**Eye contact:** Bathe the eye with running water for 15 minutes. Transfer to hospital for specialist examination.

**Ingestion:** Wash out mouth with water. Do not induce vomiting. If conscious, give half a litre of water to drink immediately. Consult a doctor.

**Inhalation:** Remove casualty from exposure ensuring one's own safety whilst doing so.

### 4.2. Most important symptoms and effects, both acute and delayed

**Skin contact:** There may be irritation and redness at the site of contact.

**Eye contact:** There may be pain and redness. The eyes may water profusely. There may be severe pain. The vision may become blurred. May cause permanent damage.

**Ingestion:** There may be soreness and redness of the mouth and throat. Nausea and stomach pain may occur.

**Inhalation:** There may be irritation of the throat with a feeling of tightness in the chest.

**Delayed / immediate effects:** Immediate effects can be expected after short-term exposure.

### 4.3. Indication of any immediate medical attention and special treatment needed

**Immediate / special treatment:** Eye bathing equipment should be available on the premises.

## Section 5: Fire-fighting measures

### 5.1. Extinguishing media

**Extinguishing media:** Suitable extinguishing media for the surrounding fire should be used. Use water spray to cool containers. Carbon dioxide. Alcohol or polymer foam. Alcohol resistant foam. Dry chemical powder.

### 5.2. Special hazards arising from the substance or mixture

**Exposure hazards:** In combustion emits toxic fumes.

### 5.3. Advice for fire-fighters

**Advice for fire-fighters:** Wear self-contained breathing apparatus. Wear protective clothing to prevent contact with skin and eyes.

## Section 6: Accidental release measures

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# SAFETY DATA SHEET

TRI-LOGIC HPX

Page: 4

## 6.1. Personal precautions, protective equipment and emergency procedures

**Personal precautions:** Mark out the contaminated area with signs and prevent access to unauthorised personnel. Do not attempt to take action without suitable protective clothing - see section 8 of SDS.

## 6.2. Environmental precautions

**Environmental precautions:** Do not discharge into drains or rivers. Contain the spillage using bunding.

## 6.3. Methods and material for containment and cleaning up

**Clean-up procedures:** Absorb into dry earth or sand. Transfer to a closable, labelled salvage container for disposal by an appropriate method.

## 6.4. Reference to other sections

**Reference to other sections:** Refer to section 8 of SDS.

## Section 7: Handling and storage

### 7.1. Precautions for safe handling

**Handling requirements:** Avoid direct contact with the substance. Ensure there is sufficient ventilation of the area. Avoid the formation or spread of mists in the air.

### 7.2. Conditions for safe storage, including any incompatibilities

**Storage conditions:** Store in a cool, well ventilated area. Keep container tightly closed.

**Suitable packaging:** Must only be kept in original packaging.

### 7.3. Specific end use(s)

**Specific end use(s):** No data available.

## Section 8: Exposure controls/personal protection

### 8.1. Control parameters

**Workplace exposure limits:** No data available.

### DNEL/PNEC Values

**Hazardous ingredients:**

#### 1,2-BENZISOTHIAZOLIN-3-ONE

Type	Exposure	Value	Population	Effect
DNEL	Inhalation (developmental tox)	111	Consumers	Systemic

### 8.2. Exposure controls

**Engineering measures:** Ensure there is sufficient ventilation of the area.

**Respiratory protection:** Self-contained breathing apparatus must be available in case of emergency.

**Hand protection:** Protective gloves.

**Eye protection:** Tightly fitting safety goggles. Ensure eye bath is to hand.

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# SAFETY DATA SHEET

TRI-LOGIC HPX

Page: 5

**Skin protection:** Protective clothing.

**Environmental:** No special requirement.

## Section 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

**State:** Liquid

**Colour:** Yellow-brown

**Odour:** Characteristic odour

**Evaporation rate:** Negligible

**Oxidising:** Non-oxidising (by EC criteria)

**Solubility in water:** Soluble

**Viscosity:** Viscous

**Boiling point/range°C:** 100

**Melting point/range°C:** No data available.

**Flammability limits %: lower:** No data available.

**upper:** No data available.

**Flash point°C:** > 100

**Part.coeff. n-octanol/water:** No data available.

**Autoflammability°C:** > 200

**Vapour pressure:** No data available.

**Relative density:** 1

**pH:** No data available.

**VOC g/l:** 0

### 9.2. Other information

**Other information:** Not applicable.

## Section 10: Stability and reactivity

### 10.1. Reactivity

**Reactivity:** Stable under recommended transport or storage conditions.

### 10.2. Chemical stability

**Chemical stability:** Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

**Hazardous reactions:** Hazardous reactions will not occur under normal transport or storage conditions.

Decomposition may occur on exposure to conditions or materials listed below.

### 10.4. Conditions to avoid

**Conditions to avoid:** Heat. Direct sunlight. Flames.

### 10.5. Incompatible materials

**Materials to avoid:** Strong oxidising agents. Strong acids.

### 10.6. Hazardous decomposition products

**Haz. decomp. products:** In combustion emits toxic fumes.

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# SAFETY DATA SHEET

TRI-LOGIC HPX

Page: 6

## Section 11: Toxicological information

### 11.1. Information on toxicological effects

#### Hazardous ingredients:

##### ALCOHOLS C16-C18, C18-UNSATURATED, ETHOXYLATED (<2,5 EO)

ORAL	RAT	LD50	> 2000	mg/kg
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##### ALKENYL ALKANOL AMIDE

DERMAL	RBT	LD50	>2000	mg/kg
ORAL	RAT	LD50	>3000	mg/kg

##### 2-METHYLPENTANE-1,5-DIAMINE

DUST/MIST	RAT	1H LC50	4.9	mg/l
ORAL	RAT	LD50	1690	mg/kg

##### PHOSPHORIC ACID, ISOTRIDECYL ESTERS

ORAL	RAT	LD50	5000	mg/kg
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##### 1,2-BENZISOTHIAZOLIN-3-ONE

ORL	MUS	LD50	1150	mg/kg
ORL	RAT	LD50	1020	mg/kg

#### Relevant hazards for product:

Hazard	Route	Basis
Skin corrosion/irritation	DRM	Hazardous: calculated
Serious eye damage/irritation	OPT	Hazardous: calculated
Respiratory/skin sensitisation	DRM	Hazardous: calculated

### Symptoms / routes of exposure

**Skin contact:** There may be irritation and redness at the site of contact.

**Eye contact:** There may be pain and redness. The eyes may water profusely. There may be severe pain. The vision may become blurred. May cause permanent damage.

**Ingestion:** There may be soreness and redness of the mouth and throat. Nausea and stomach pain may occur.

**Inhalation:** There may be irritation of the throat with a feeling of tightness in the chest.

**Delayed / immediate effects:** Immediate effects can be expected after short-term exposure.

**Other information:** Not applicable.

## Section 12: Ecological information

[cont...]

# SAFETY DATA SHEET

TRI-LOGIC HPX

Page: 7

## 12.1. Toxicity

**Hazardous ingredients:**

**ALCOHOLS C16-C18, C18-UNSATURATED, ETHOXYLATED (<2,5 EO)**

FISH	96H LC50	>1	mg/l
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**ALKENYL ALKANOL AMIDE**

DAPHNIA	48H EC50	55	mg/l
FISH	96H LC50	1460	mg/l

**PHOSPHORIC ACID, ISOTRIDECYL ESTERS**

ALGAE	72H ErC50	>100	mg/l
Daphnia magna	48H EC50	>100	mg/l

## 12.2. Persistence and degradability

**Persistence and degradability:** No data available.

## 12.3. Bioaccumulative potential

**Bioaccumulative potential:** No data available.

## 12.4. Mobility in soil

**Mobility:** Readily absorbed into soil.

## 12.5. Results of PBT and vPvB assessment

**PBT identification:** This product is not identified as a PBT/vPvB substance.

## 12.6. Other adverse effects

**Other adverse effects:** Harmful to soil organisms. Harmful to aquatic organisms.

## Section 13: Disposal considerations

### 13.1. Waste treatment methods

**Disposal operations:** Transfer to a suitable container and arrange for collection by specialised disposal company.

**Recovery operations:** Not applicable.

**Disposal of packaging:** Dispose of in a regulated landfill site or other method for hazardous or toxic wastes.

**NB:** The user's attention is drawn to the possible existence of regional or national regulations regarding disposal.

## Section 14: Transport information

**Transport class:** This product does not require a classification for transport.

## Section 15: Regulatory information

[cont...]

# SAFETY DATA SHEET

TRI-LOGIC HPX

Page: 8

## 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

**Specific regulations:** Not applicable.

## 15.2. Chemical Safety Assessment

**Chemical safety assessment:** A chemical safety assessment has not been carried out for the substance or the mixture by the supplier.

## Section 16: Other information

### Other information

**Other information:** according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

\* indicates text in the SDS which has changed since the last revision.

**Phrases used in s.2 and s.3:** H302: Harmful if swallowed.  
H312: Harmful in contact with skin.  
H314: Causes severe skin burns and eye damage.  
H315: Causes skin irritation.  
H317: May cause an allergic skin reaction.  
H318: Causes serious eye damage.  
H319: Causes serious eye irritation.  
H332: Harmful if inhaled.  
H335: May cause respiratory irritation.  
H373: May cause damage to organs ({{{0||message=<or state all organs affected, if known>||filter=(\_)?ORGAN\_.+}}}) through prolonged or repeated exposure ({{{1||message=<state route of exposure if it is conclusively proven that no other routes of exposure cause the hazard>||filter=(\_)?EXP\_ROUTE\_.+}}}).  
H400: Very toxic to aquatic life.  
H411: Toxic to aquatic life with long lasting effects.  
H412: Harmful to aquatic life with long lasting effects.

**Legal disclaimer:** The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. This company shall not be held liable for any damage resulting from handling or from contact with the above product.