

## PRETON R-303PH1 Blank Wash and Forming Lubricant

PRETON R-303PH1 is a high performance lubricant designed for cleaning, blanking and forming automotive components whilst also leaving a corrosion preventing residual film. The product has been formulated to give superior lubricity and forming properties on difficult components.

The product should be used undiluted in automotive blank washing systems incorporating sheet feeder/leveller equipment.

### Features

- High performance giving minimal scrap
- Strong cleaning action for mill oil removal
- Excellent penetrating properties
- Excellent residual rust prevention
- Suitable for most metals

### Directions for Use

PRETON R-303PH1 may be applied by brush, drip or airless spray system but is more commonly utilised in a re-circulating system incorporating particulate removal. PRETON R-303PH1 is supplied ready for use.

<b>Appearance</b>	Light brown liquid
<b>Odour</b>	Characteristic
<b>Density</b>	0.86 (kg/litre)
<b>Corrosion Resistance</b>	
- Humidity Cabinet (JIS K-2246)	1000 hours (no rust)
- Salt Spray (ASTM B 117)	24 hours (no rust)
<b>Draw Bead Test Drawing Load</b>	7.2 kN
<b>Lubricity Test (Flat Die Drawing) Coefficient of Friction</b>	0.153
<b>Degreasing Test (metal panels) Water break free</b>	100%
<b>Flash Point</b>	>70°C
<b>Viscosity at 40°C</b>	5.0 cSt
<b>Storage</b>	Normal storage temperature (0°C to 30°C). Do not allow to freeze.
<b>Pack Sizes – Part Codes</b>	200 litre - 85029, 1000 litre - 85025

The information in this publication is based on our experience and reports from customers. There are many factors outside our control or knowledge which affect the use and performance of our products, for which reason it is given without responsibility.

Issue: 2 Date: 06-18

T +44 (0) 113 232 2600  
F +44 (0) 113 232 2740  
E customer-service@rocol.com  
www.rocol.com

ROCOL House, Swillington, Leeds LS26 8BS

Registered Company No. 559693 VAT No. 742 0531 67  
Registered Office: Admiral House, St Leonard's Road, Windsor, Berkshire SL4 3BL

ROCOL A division of **ITW** Ltd

