Technical Data



Performance you can trust

TRI-Logic® RTD Tapping Fluid That Fortifies Cutting Fluids

TRI-Logic® RTD is a high performance lubricant designed for selective application on arduous operations such as reaming, tapping and drilling. The blend of lubricity and extreme pressure additives significantly reduce friction, extend tool life and improve surface finish.

TRI-Logic® RTD is suitable for use on a wide range of ferrous and non-ferrous materials such as stainless steel, titanium and nimonics. When used on machine tools with water mix flood applied cutting fluids the fully emulsifiable product mixes into the fluid and enhances the overall cutting performance.

Features

- Ultimate cutting performance.
- Extends tool life.
- Improves surface finish
- Reinforces water mix cutting fluids.
- · Resists degradation.
- Easily removed by aqueous cleaners.
- Low odour pleasant to use.
- Contains no silicones.
- Suitable for use on CNC machines.
- Optimised for use in the TRI-Logic[®] system.

Directions for Use

TRI-Logic® RTD should be applied directly to the cutting zone. For automatic application systems reservoirs and pipework should be drained prior to filling with **TRI-Logic® RTD**.

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www.rocol.com

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Certificate No. FM 12448 Certificate No. EMS 67

The information in this publication is based on our experience and reports from customers.

There are many factors outside our control or knowledge which affect the use and performance of our products, for which reason it is given without responsibility.

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TRI-Logic® RTD

Appearance	Clear brown liquid
Odour	Mild
Viscosity	60 cSt at 40°C
Density at 20°C	1.01 g/cm ³
Storage	Store at normal ambient temperature (5 to 30°C)
Pack Sizes – Part Codes	350 g - 53003 5 ltr - 53006 20 ltr - 53008

Date: Jan-09

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