



## SAFETY DATA SHEET

V-CUT SS

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Compilation date: 4/1/2012

Revision No: 5

### Section 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

**Product name:** V-CUT SS

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

**Use of substance / mixture:** Water miscible metalworking fluid

#### 1.3. Details of the supplier of the safety data sheet

**Company name:** ROCOL

ROCOL House

Swillington

Leeds

West Yorkshire

LS26 8BS

ENGLAND

**Tel:** +44 (0) 113 232 2700

**Fax:** +44 (0) 113 232 2740

**Email:** [customer-service@rocol.com](mailto:customer-service@rocol.com)

#### 1.4. Emergency telephone number

**Emergency tel:** +44 (0) 113 232 2600

### Section 2: Hazards identification

#### 2.1. Classification of the substance or mixture

**Classification under CHIP:** Xi: R36

**Most important adverse effects:** Irritating to eyes.

#### 2.2. Label elements

**Label elements under CHIP:**

**Hazard symbols:** Irritant.



**Risk phrases:** R36: Irritating to eyes.

**Safety phrases:** S26: In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

S60: This material and its container must be disposed of as hazardous waste.

[cont...]

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## 2.3. Other hazards

**PBT:** This substance is not identified as a PBT substance.

## Section 3: Composition/information on ingredients

### 3.2. Mixtures

#### Hazardous ingredients:

##### NAPHTHENIC MINERAL OIL

EINECS	CAS	CHIP Classification	CLP Classification	Percent
265-155-0	64742-52-5	Substance with a Community workplace exposure limit.	-	10-30%

##### BORIC ACID COMPOUND WITH 2,2'AMINOBIS[ETHANOL]

267-886-0	67952-33-4	Xi: R36	-	1-10%
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##### FATTY ACID ALKANOLAMIDE

202-281-7	93-83-4	Xi: R36/38	-	1-10%
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##### BORIC ACID COMPOUND WITH 2-AMINOETHANOL

247-421-8	26038-87-9	Xi: R36	-	1-10%
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##### ETHOXYLATED ALCOHOLS

-	68131-39-5	Xi: R41; N: R50	-	1-10%
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##### 2-(2-BUTOXYETHOXY)ETHANOL

203-961-6	112-34-5	Xi: R36	-	1-10%
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##### CARBOXYMETHYLATED POLYGLYCOL ETHER

-	-	Xi: R38; Xi: R41	-	<1%
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## Section 4: First aid measures

### 4.1. Description of first aid measures

**Skin contact:** Wash immediately with plenty of soap and water.

**Eye contact:** Bathe the eye with running water for 15 minutes. Consult a doctor.

**Ingestion:** Wash out mouth with water.

**Inhalation:** Remove casualty from exposure ensuring one's own safety whilst doing so.

### 4.2. Most important symptoms and effects, both acute and delayed

**Skin contact:** There may be mild irritation at the site of contact.

**Eye contact:** There may be irritation and redness.

**Ingestion:** There may be irritation of the throat.

**Inhalation:** There may be coughing and a sore throat.

### 4.3. Indication of any immediate medical attention and special treatment needed

[cont...]

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## Section 5: Fire-fighting measures

### 5.1. Extinguishing media

**Extinguishing media:** Use water spray to cool containers. Suitable extinguishing media for the surrounding fire should be used.

### 5.2. Special hazards arising from the substance or mixture

**Exposure hazards:** In combustion emits toxic fumes of carbon dioxide / carbon monoxide.

### 5.3. Advice for fire-fighters

**Advice for fire-fighters:** Wear self-contained breathing apparatus. Wear protective clothing to prevent contact with skin and eyes.

## Section 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

**Personal precautions:** Refer to section 8 of SDS for personal protection details.

### 6.2. Environmental precautions

**Environmental precautions:** Do not discharge into drains or rivers.

### 6.3. Methods and material for containment and cleaning up

**Clean-up procedures:** Transfer to a closable, labelled salvage container for disposal by an appropriate method.

### 6.4. Reference to other sections

## Section 7: Handling and storage

### 7.1. Precautions for safe handling

**Handling requirements:** Avoid direct contact with the substance.

### 7.2. Conditions for safe storage, including any incompatibilities

**Storage conditions:** Store in cool, well ventilated area.

**Suitable packaging:** Must only be kept in original packaging.

### 7.3. Specific end use(s)

## Section 8: Exposure controls/personal protection

### 8.1. Control parameters

**Hazardous ingredients:**

[cont...]

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## NAPHTHENIC MINERAL OIL

### Workplace exposure limits:

### Respirable dust

State	8 hour TWA	15 min. STEL	8 hour TWA	15 min. STEL
UK	5mg/m <sup>3</sup>	10mg/m <sup>3</sup>	-	-

## 2-(2-BUTOXYETHOXY)ETHANOL

UK	67.5 mg/m <sup>3</sup>	101.2 mg/m <sup>3</sup>	-	-
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### 8.2. Exposure controls

**Engineering measures:** Ensure there is sufficient ventilation of the area.

**Respiratory protection:** Respiratory protection not normally required.

**Hand protection:** Protective gloves.

**Eye protection:** Safety glasses with side-shields.

**Skin protection:** Protective clothing.

**Environmental:** No special requirement.

## Section 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

**State:** Liquid

**Colour:** Yellow-green

**Odour:** Characteristic odour

**Evaporation rate:** Negligible

**Oxidising:** Non-oxidising (by EC criteria)

**Solubility in water:** Soluble

**Viscosity:** Viscous

**Boiling point/range°C:** 100

**Flash point°C:** > 100

**Autoflammability°C:** > 200

**Relative density:** 1

### 9.2. Other information

**Other information:** Not applicable.

## Section 10: Stability and reactivity

### 10.1. Reactivity

**Reactivity:** Stable under recommended transport or storage conditions.

### 10.2. Chemical stability

**Chemical stability:** Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

**Hazardous reactions:** Hazardous reactions will not occur under normal transport or storage conditions.

[cont...]

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## 10.4. Conditions to avoid

**Conditions to avoid:** Heat.

## 10.5. Incompatible materials

**Materials to avoid:** Strong oxidising agents. Strong reducing agents.

## 10.6. Hazardous decomposition products

**Haz. decomp. products:** In combustion emits toxic fumes of carbon dioxide / carbon monoxide.

## Section 11: Toxicological information

### 11.1. Information on toxicological effects

**Relevant effects for mixture:**

Effect	Route	Basis
Irritation	OPT	Hazardous: calculated

### Symptoms / routes of exposure

**Skin contact:** There may be mild irritation at the site of contact.

**Eye contact:** There may be irritation and redness.

**Ingestion:** There may be irritation of the throat.

**Inhalation:** There may be coughing and a sore throat.

## Section 12: Ecological information

### 12.1. Toxicity

**Ecotoxicity values:** Not applicable.

### 12.2. Persistence and degradability

**Persistence and degradability:** Only slightly biodegradable.

### 12.3. Bioaccumulative potential

**Bioaccumulative potential:** No bioaccumulation potential.

### 12.4. Mobility in soil

**Mobility:** Non-volatile. Absorbed only slowly into soil.

### 12.5. Results of PBT and vPvB assessment

**PBT identification:** This substance is not identified as a PBT substance.

### 12.6. Other adverse effects

## Section 13: Disposal considerations

### 13.1. Waste treatment methods

**Disposal of packaging:** Dispose of in a regulated landfill site or other method for hazardous or toxic wastes.

**NB:** The user's attention is drawn to the possible existence of regional or national regulations regarding disposal.

[cont...]

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## Section 14: Transport information

**Transport class:** This product does not require a classification for transport.

## Section 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

### 15.2. Chemical Safety Assessment

**Chemical safety assessment:** A chemical safety assessment has not been carried out for the substance or the mixture by the supplier.

## Section 16: Other information

### Other information

**Other information:** This safety data sheet is prepared in accordance with Commission Regulation (EU) No 453/2010.

**Phrases used in s.2 and 3:** R36/38: Irritating to eyes and skin.

R36: Irritating to eyes.

R38: Irritating to skin.

R41: Risk of serious damage to eyes.

R50: Very toxic to aquatic organisms.

**Legal disclaimer:** The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. This company shall not be held liable for any damage resulting from handling or from contact with the above product.